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PART NO.

91-314A

SADDLEBAG FASTENER SET

5/17/2016

TOOLS NEEDED:

FLAT SCREWDRIVER

HARLEY-DAVIDSON® FLH HARD BAGS 1995-NEWER,
VICTORY® CROSS COUNTRY, CROSS ROADS, MAGNUM 2010-NEWER

PLEASE READ THROUGH AND UNDERSTAND THESE INSTRUCTIONS BEFORE BEGINNING.

INSTALLATION:

1. REMOVE THE TWO QUARTER TURN PINS AND THE TWO LARGE FLAT WASHERS HOLDING THE RIGHT SADDLEBAG TO THE BIKE.
2. REMOVE THE SADDLEBAG AND SET ASIDE. *NOTE: THE PINS WILL NOT BE REUSED BUT THE LARGE FLAT WASHERS WILL BE REUSED.*
3. USING A SCREWDRIVER REMOVE THE TWO METAL CLIPS FROM THE BIKE THAT THE QUARTER TURN PINS ATTACHED TO. *NOTE: CLIPS WILL NOT BE REUSED.*
4. TAKE TWO OF THE BLACK CLIPS FROM THE NEW KIT AND SLIDE ONE IN EACH LOCATION THAT HAD THE QUARTER TURN CLIPS. *NOTE: THE NUT ON THE CLIP GOES TO THE INSIDE OF THE MOUNT.*
5. CENTER THE THREADED PART OF EACH CLIP IN THE HOLE.
6. SET THE SADDLEBAG YOU REMOVED BACK INTO PLACE.
7. TAKE ONE OF THE NEW THUMB SCREWS FROM THE KIT AND PLACE ONE OF THE NEW LOCK WASHERS ON IT.
8. NOW TAKE ONE OF THE LARGE FLAT WASHERS YOU REMOVED AND PLACE IT ON THE THUMBS.
9. INSERT THE THUMB SCREW WITH THE TWO WASHERS THROUGH THE FRONT MOUNTING HOLE IN THE SADDLEBAG AND THREAD IT INTO THE CLIP.
10. REPEAT STEPS 7 THROUGH 9 FOR THE BACK THUMB SCREW AND THEN TIGHTEN BOTH OF THEM. *NOTE: HAND TIGHTEN TIGHT BUT DO NOT USE TOOLS.*
11. REPEAT STEPS 1 THROUGH 10 FOR LEFT SADDLEBAG.