

# BIG BIKE PARTS® INSTALLATION INSTRUCTIONS

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PART NO. 63-137

HIGHWAY BARS 1 1/4"  
YAMAHA V STAR 650

05/29/2009

ITEMS NEEDED: 13MM WRENCH    8MM WRENCH    THREADLOCKER

**NOTE: WE RECOMMEND THIS IS A TWO PERSON INSTALLATION AND TO USING THREADLOCKER ON ALL HARDWARE INSTALLED.**

1. USING A 13MM WRENCH, REMOVE THE TWO SCREWS HOLDING THE RIGHT SIDE FLOORBOARD BRACKET TO THE FRAME. THEN REMOVE THE TWO SCREWS HOLDING THE LEFT SIDE FLOORBOARD BRACKET TO THE FRAME.
2. HOLD THE RIGHT SIDE HIGHWAY BAR (B) IN PLACE ON THE BIKE. THE RIGHT SIDE HIGHWAY BAR (B) MOUNTS TO THE RIGHT SIDE FLOORBOARD BRACKET. THEN HAND START TWO OF THE SUPPLIED M10-1.25 X 30MM LONG HEX HEAD FLANGE SCREWS (D) THROUGH THE FLOORBOARD BRACKET AND BOTTOM MOUNTING BRACKET WHERE THE SCREWS WERE REMOVED IN STEP 1. THESE NEED TO BE LEFT LOOSE.
3. REPEAT STEP 2 FOR THE LEFT SIDE. THE TOP MOUNTING BRACKET FOR THE LEFT SIDE HIGHWAY BAR (C) GOES IN FRONT OF THE TOP MOUNTING BRACKET OF THE RIGHT SIDE HIGHWAY BAR (B).
4. PLACE ONE OF THE SUPPLIED M6-1.0 X 30MM LONG HEX HEAD FLANGE SCREW (A) THROUGH EACH OF THE TOP HOLES OF THE HIGHWAY BARS THEN TIGHTEN SCREWS (A) TO THE FRAME WITH A 8MM WRENCH.
5. USING A 13MM WRENCH, TIGHTEN THE FOUR SCREWS (D) INSTALLED IN STEPS 2 & 3.

