

# BIG BIKE PARTS® INSTALLATION INSTRUCTIONS

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## PART NO. 63-609C SWITCH BOX CLUTCH SIDE FITS YAMAHA V-STAR 1100 CLASSIC/CUSTOM

04/04/07

TOOLS NEEDED: #1 & #2 PHILLIPS HEAD SCREWDRIVER  
SIDE CUTTERS

FLAT BLADE SCREWDRIVER  
1 WIRE TIE

3MM ALLEN WRENCH

1. WITH A FLAT BLADE SCREWDRIVER, REMOVE THE KNOB FROM THE CHOKE LEVER AND TURN SIGNAL SWITCHES.
2. WITH A #2 PHILLIPS HEAD SCREWDRIVER, REMOVE THE TWO SCREWS FROM THE BACK OF THE SWITCHBOX ALLOWING THE TWO HALVES TO BE SEPARATED.
3. WITH A #2 PHILLIPS HEAD SCREWDRIVER, REMOVE THE SCREW AND THE PLATE FROM THE BOTTOM OF THE SWITCHBOX.
4. PULL THE CHOKE CABLE OUT OF THE SWITCHBOX HOUSING AND ROTATE IT TO RELEASE IT FROM THE CHOKE LEVER.
5. USING A #2 PHILLIPS HEAD SCREWDRIVER, REMOVE THE SCREW HOLDING THE CHOKE LEVER TO THE FRONT HALF OF THE SWITCHBOX HOUSING.
6. USING A SIDE CUTTER, CUT AND DISCARD THE WIRE TIE THAT HOLDS THE WIRES TO THE FRONT HALF OF THE SWITCHBOX.
7. USING A #1 PHILLIPS HEAD SCREWDRIVER, REMOVE THE TWO SCREWS FASTENING THE HIGH/LOW BEAM SWITCH INTO PLACE. THEN REMOVE THE TWO SCREWS FROM THE TURN SIGNAL SWITCH. FINALLY, REMOVE THE TWO SCREWS HOLDING THE HORN BUTTON BACKER; BE CAREFUL NO TO LOSE THE SPRING.
8. INSTALL THE COMPONENTS REMOVED FROM THE OEM SWITCHBOX IN STEP #4 INTO THE NEW CHROME SWITCH IN REVERSE ORDER AS REMOVED.
9. WITH A WIRE TIE, REFASTEN THE WIRES TO THE SWITCHBOX.
10. REPEAT STEPS #2 THRU #5 IN REVERSE ORDER OF DISASSEMBLY.
11. PUSH THE APPROPRIATE KNOB BACK ON THE CHOKE LEVER AND TURN SIGNAL SWITCH BY HAND.