

# INSTALLATION INSTRUCTIONS

PART NO. 63-608B

SWITCH BOX BRAKE SIDE  
FITS YAMAHA V-STAR 650 & 1100  
CLASSICS, VN1600 CLASSIC

04/04/07

TOOLS NEEDED: #1 & #2 PHILLIPS HEAD SCREWDRIVER

NEEDLE NOSE PLIERS

1. LOOSEN THE THROTTLE CABLE TO GIVE YOURSELF AS MUCH SLACK AS POSSIBLE.
2. WITH A #2 PHILLIPS HEAD SCREWDRIVER, REMOVE THE SCREW FROM THE BOTTOM OF THE SWITCHBOX AND THE TWO SCREWS FROM THE BACK OF THE SWITCHBOX SO THE TWO HALVES CAN BE SEPARATED.
3. WITH THE TWO HALVES SPLIT APART, REMOVE THE THROTTLE CABLES FROM THE THROTTLE TUBE USING A NEEDLE NOSE PLIERS IF NECESSARY.
4. USING A #1 PHILLIPS HEAD SCREWDRIVER, REMOVE THE SCREW HOLDING THE METAL TAB IN PLACE, HOLDING THE WIRES TO THE SWITCHBOX. THEN REMOVE THE TWO SCREWS HOLDING THE BLACK PLASTIC COVER. NEXT, REMOVE THE SCREW HOLDING THE START BUTTON BACKER; BE CAREFUL NOT TO LOSE THE SPRING. FINALLY, REMOVE THE SCREW HOLDING THE KILL SWITCH IN PLACE.
5. SCREW THE THROTTLE CABLE OUT OF FRONT HALF OF OEM SWITCHBOX.
6. SCREW THE THROTTLE CABLE INTO THE FRONT HALF OF NEW CHROME SWITCHBOX.
7. INSTALL THE COMPONENTS REMOVED FROM THE OEM SWITCHBOX IN STEP #4 INTO THE CHROME SWITCHBOX IN REVERSE ORDER AS REMOVED. WHEN INSTALLING THE KILL SWITCH BE SURE TO PUSH IN THE BLACK PROTRUSION ON THE SIDE OF THE SWITCH SO THE KILL SWITCH CAN COMPLETELY SEAT IN THE SWITCHBOX.
8. REATTACH THE THROTTLE CABLES TO THE THROTTLE TUBE IN REVERSE ORDER AS STEP #3.
9. WITH A #2 PHILLIPS HEAD SCREWDRIVER, REINSTALL THE THREE SCREWS REMOVED IN STEP #2.
10. READJUST THE THROTTLE CABLES TO YOUR PREFERRED TENSION.